

PAST SOLDER

PASTE SOLDER TO JOIN ALL COMMON METALS EXCEPT ALUMINIUM AND MANGANESE. IT SPEEDS UP PRODUCTION AND MAINTENANCE.

APPLICATIONS: This product is used in production and in routine maintenance. It is recommended to assemble stranded wire, to repair radiators, to solder utensils, for inner soldering, for sanitary plumbing and for air conditioning. It is also used to solder metal sheets, to solder and repair car bodies and in the production of fine imitation jewellery.

Properties: Tensile resistance: 500 kg/cm² (6,500 psi)

Solid = 182° C (360° F)

Liquid = 190° C (375°F)

CHARACTERISTICS: It is a tin-lead type alloy with a special flux to form a paste for soft soldering with ferrous and non ferrous metals (except white metals). This product makes it possible to restrict the soldering to the desired area thus economizing materials, labour and equipment. The active flux included in this product makes application trouble-free in difficult to reach areas. It can be applied with a brush or placed in the right position with a proper device so application is always easy.

PROCEDURE: Clean the joint area. Apply a thin coat of PAST SOLDER. Assemble the parts with a clamp or any other convenient device to keep the parts aligned in position. Use either a soldering iron, a blow torch, an induction oven or any other heat source capable of reaching 190°C. Once the alloy starts flowing and the flux separates, let the part cool down before attempting to remove it. Eliminate flux residues with hot water.

PRESENTATION	JAR WITH 450 Gr
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